

## Work instructions and technical bulletin

### **SPECIAL LACQUER WT-DIRECT-TITANIUM PLUS**

	<b>Trait</b>	Application for generation of any reflector-lacquering		
	<b>Products and additions</b>	Base coat, clear coat, WT-DIRECT binder		
	<b>Hoop Order number</b>	Please gather the order number and size of trading unit from the order blank		
	<b>Raw material basis</b>	Solvent mixture		
	<b>Usability Underground oriented</b>	Clear coat as the case may be onto 2 K -coat		
	<b>Application range</b>	For metals, plastics, wood, stair-rails, plastic forged fences, Heater-coatings till circa 80°C		
	<b>Cleaning</b>	Before painting, blow clear or wipe it with a duster		
	<b>Pot life</b>	In the existing situation: 6 months by 20°C		
	<b>Mixture ratio</b>	Ready for use, only wobble short and strong		
	<b>Spray viscosity</b>	Ready for use		
	<b>Dimension of the jets and injection pressure</b>		Jet	Injection pressure in bar
		SATA MINIJET 4	1,0 or 1,2 mm	1,5 – 2,5 bar
	<b>Machining</b>	The cabin-and material temperature should have between +18°C and +25°C while machining		
	<b>Processing instructions</b>	The special lacquer will be directly applied undiluted with a spray gun. You should blow dry after every coat application shortly.		
		If required you can polish it with soft cotton		
	<b>Drying</b>	After ca. 20 minutes by room temperature, the reflector-lacquering is dried and you can process it.		

Designation according to Ordinance on Hazardous Substances in theirs at a time validly form, see details on the hoop label.

Only to lacquer vehicles by a professional, considering the producer advocacies in the bulletin. For job safety you have to consider the information of the workers' compensation board of the chemical industry „process of coating material“.

The made statements were determined as standard values at labor and in practice. The product information, including any assurances concerning the product-qualification, results to the best from one's knowledge and conform to today's state-of-the-art. Environmental conditions, materials, application-machines and application-techniques are out of our influence and therefore out of our responsibility. The customer has to proof the utilizability of the material under practice terms before use at any rate.

<b>Cleaning the equipment</b>	You can clean the equipment with universal-thinner
<b>Re-coat</b>	After fixing with the WT-DIRECT-binder and short drying you can re-coat with a usual 2 K clear coat.
<b>Storage stability</b>	The lacquer is durable for 1 year when the hoop is closed
<b>Marking</b>	Designation according to Ordinance on Hazardous Substances from 28.10.1993, see details on the hoop label.
<b>Safety instructions</b>	Please consider the provided safety data sheets
<b>General references</b>	These lacquers are high-class products for the surface refinement, which are assuming an accurate machining according to the instruction on the hoops, our technical bulletins as well as the safety data sheets. Because flawless coating-deliverables are depending on factors which are out of our area of responsibility. That's why you have to consider our application technology as noncommittal references. They are based on our state of knowledge and our experience, but they don't disengage the fabricator from his care and as the case may be they have to be adapted to the operating- as the case may be ambient conditions. In case of need our technical advice is available for you. In line with our general terms and conditions, we assure a constant high quality of our products. Concerning the mixture with products from other producers as the case may be a combined assembling we haven't got any cognitions. On this account any warranty claim is barred in either case. We reserve the right to technical changes of the products and their packages. Our general business conditions apply.

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